



Manufacturers of Custom Welding Lines for Resale
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SELECTRODE
7261
Build-up/Cushion Flux Cored
Mig Wire

CODE 7261 – Metal I Core - Cushion

FEATURES & APPLICATIONS

Description: A general build-up alloy for rebuilding parts prior to hard facing for final resistance to high impact and compressive stresses.

Application: Gear teeth, chains, shafts, sliding metal parts.

A high technology group of all position metal cored wearfacing tubular wires

- All components are baked at extra high temperatures before manufacturing to eliminate moisture pick up
- Excellent in all positions
- Slag free deposits represent very high transfer efficiency

Settings:	.045” (1.2mm) D.C.R.P., 18-30 Volts, 125-250 Amps 1/16” (1.6mm) D.C.R.P., 20-30 Volts, 150-300 Amps
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ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

C	Mn	Si	S	P	Mo	Cr	Fe
.11	2.60	.84	.01	.01	.33	1.5	Bal

TYPICAL MECHANICAL PROPERTIES

Hardness: RC 25 – 30
Standard Spool Size: 33# (15 Kg.)